

# 10 Points of Lift Plan Development



CERTIFICATION

Host:

Mike Parnell President/CEO, ITI ASME B30 Vice Chair (Cranes & Rigging) ASME P30 Chair (Lift Planning)

The views expressed in this presentation are that of ITI and are not necessarily the views of the ASME or any of its committees

WEBINARS

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#### WHO WE ARE

A world leader in crane and rigging training and consulting.



We Rig It Right!





# WHO WE ARE

Serving a Variety of Industries

- •Aerospace
- •Chemicals
- Construction
- •DOD
- •DOE
- •Electric Utility
- •Hydro
- Manufacturing

- Maritime
- Mining
- Nuclear
- Oil & Gas
- Pulp & Paper
- Railroad
- Shipbuilding
- Wind Energy





### **OUR CUSTOMERS**

The World's Greatest Organizations Trust their Crane & Rigging Operations to ITI's Expertise





#### SHOWCASE WEBINAR SERIES

#### **Past Presentations:**

Cranes, Rigging & Your Organization

Effective Crane & Rigging Training Methods for Your Employees

10 Audit Points for Your Crane & Rigging Operations: An HSE Perspective

Tackling the Challenges of Training Site Supervisors, Lift Directors, and other Leaders

4 Major Lifting Considerations in Power Gen Environments

Rigging & Sling Failures: Case Studies & Solutions

Today's Presentation: 10 Points of Lift Plan Development

#### WEBINAR TRAINING COURSES

- Lift Director & Site Supervisor
- Critical Lift Planning
- Rigging Gear Inspection for Supervisors
- Advanced Rigging: Load Distribution & Center of Gravity
- Advanced Rigging: Multi-Crane Lifts & Load Turns



#### MIKE PARNELL – ABOUT YOUR HOST

Mr. Parnell has a wealth of knowledge regarding cranes, rigging, and lifting activities throughout a variety of industries.

•30+ years learning about wire rope, rigging, load handling, and lifting activities.

•Vice Chair of the ASME B30 Main Committee which sets the standards in the US for cranes and rigging

•Chair of the ASME P30 Main Committee which sets the standards for lift planning.

ASME standards are also adopted by many countries around the world.



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# THE LOAD

- Weight, CG, dimensions and source
  - Shifting components?
- Evaluate / verify the attachment points are suitable for load handling, while maintaining load integrity





#### LOAD HANDLING EQUIPMENT

- Identify LHE capacity and configuration
- Dynamics, environmental, load eccentricities
- LHE meets manufacturers', regulatory and site requirements



 Proper set-up, erection, installation and dismantle procedures



#### **THE RIGGING**

- Method
- Capacity
- Dynamic, environmental,
   CG-to-pick point
- Equipment meets regulations/ site requirements
- Procedure to install and remove



 Rigging protection; consider temperature, chemical, D/d, edges, abrasion, load turning



#### **LHE and LOAD MOVEMENT**

- Load movement and travel paths
- Free from inadvertent contact
- Dynamics, environmental eccentricities
- Personnel positions; spotters, signalers, tag liners, blocking, cribbing or connecting crew





## **PERSONNEL TRAINING & QUALIFICATION**

- Lift Director
- Site Supervisor
- LHE Owner
- LHE User
- Lift Engineer
- Lift Planner
- Soils Analyst
- LHE Operator
- Qualified Rigger
- Qualified Signaler

- Regulatory Representative
- Load Manufacturer Representative
- Rigging Equipment Representative
- Site Safety Officer
- LHE Spotters
- Load Spotters





#### SITE

- Scope of work
- Access, travel path, egress for LHE and load
- Foundation; compaction tests, soils analysis, structures, vaults, voids, backfill
- Load landing point





## COMMUNICATION

 Suitable communication; hand / voice / video / horns / lights

Backup plan





# **SITE CONTROL**

Vehicular traffic

- Potential interference from other activities
- Barricades, guards or physical measures to restrict interference





#### **CONTINGENCY PLANS**



Response teams
I.D. type of hazard
Recommended action
Contact and communication



#### **EMERGENCY ACTION PLAN**



Site Plan
Responders
Ensure the rigging team understands



### **PRE-LIFT MEETING**

- Review activity
- Handling sequence
- Personnel assignments
- Questions/solutions
- Review
- Sign-off





## **EXECUTING CLP**

- LHE inspected
- Load inspected
- Rigging inspected
- Personnel ready
- Site inspected







#### Initiate the lift

 During the lift proceed as planned or stop and adjust according to contingency or acceptable methods



If impossible to proceed, "all-stop" and secure load & LHE.



#### **POST LIFT REVIEW**

 After the lift review, inspect and update







